

# MAXCIS 371-TC

## One Component, Polyurethane Based, Aliphatic, Topcoat Waterproofing Membrane

### DEFINITION:

- It is a solvent-containing, elastic, topcoat waterproofing and coating material.
- It is specially formulated for surfaces exposed to direct sunlight and where color stability is required.
- It can be applied by spraying machine or brush-roller.

### USAGE AREAS:

- Roofs, balconies and terraces
- Applications on ceramics
- On epoxy, polyurea and polyurethane coatings
- Metal surface coatings



### FEATURES OF COMPONENT:

| Test Name          | Unit              | Value                     |
|--------------------|-------------------|---------------------------|
| Chemical Structure | -                 | Polyurethane with solvent |
| Density (23°C)     | g/cm <sup>3</sup> | 1,35 ± 0,03               |
| Viscosity (23°C)   | -                 | 1000-3000                 |
| Solid Content      | %                 | 85 (by weight)            |

### REACTION PARAMETERS:

| Test Name                   | Unit | Value |
|-----------------------------|------|-------|
| Tack Free Time              | hour | 2-3   |
| Waiting Time Between Layers | hour | 12-18 |

\* The tests were carried out under laboratory conditions at 23°C. Values may vary under different temperature and humidity conditions.

### APPLICATION CONDITIONS:

For primer and membrane application;

- The surface must be solid and of sufficient strength.
- You should wait at least 28 days before applying on new concrete.
- The surface temperature must be at least 3 °C higher than the dew point.
- Recommended air and application surface temperature is between 5°C and 35°C.
- Relative humidity should be lower than 85% during application.
- Application should not be made in windy weather.

**SURFACE PREPARATION:**

- The application surface must be clean and dry. There should be no rust, dust, oil and water.
- Weak layer and mortar residues on the concrete surface should be cleaned by surface grinding method.
- Concrete repairs should be made with suitable epoxy or cement based materials.
- Dilatation and chamfers must be prepared with suitable materials.
- Priming is done with an epoxy or polyurethane based primer suitable for the structure of the surface.

**APPLICATION:**

- The product is mixed with a low speed mixer until a homogeneous mixture is obtained.
- The product is applied to the surface with a suitable spraying machine or brush-roller.
- Generally, a single layer application is made.

**FINISHED PRODUCT FEATURES:**

| Test Name          | Unit              | Standard    | Value |
|--------------------|-------------------|-------------|-------|
| Tensile Strength   | Mpa               | ASTM D 638  | ≥ 4   |
| Elongation         | %                 | ASTM D 638  | ≥ 400 |
| Hardness (Shore A) | -                 | ASTM D 2240 | 70-75 |
| Adhesion Strength  | N/mm <sup>2</sup> | EN 1542     | 2     |

**CONSUMPTION:**

- Consumption for 1 layer application is 0.50-0.70 kg/m<sup>2</sup>.

**PACKAGING:**

- 20 kg/metal bucket

**SHELF LIFE AND STORAGE:**

The MAXCIS 371-TC is sensitive to humidity and temperature. Therefore, they should be stored in original, unopened and undamaged packages, in dry environments away from direct sunlight.

|                     | Unit  | Value |
|---------------------|-------|-------|
| Shelf Life          | month | 9     |
| Storage Temperature | °C    | 15-25 |

**WARNING:**

- Before using the product, read the MSDS form carefully and follow the written instructions.
- Personal protective equipment and should be used during application.
- There must be sufficient air circulation in the application area.
- Give empty buckets to organizations authorized to collect hazardous waste.